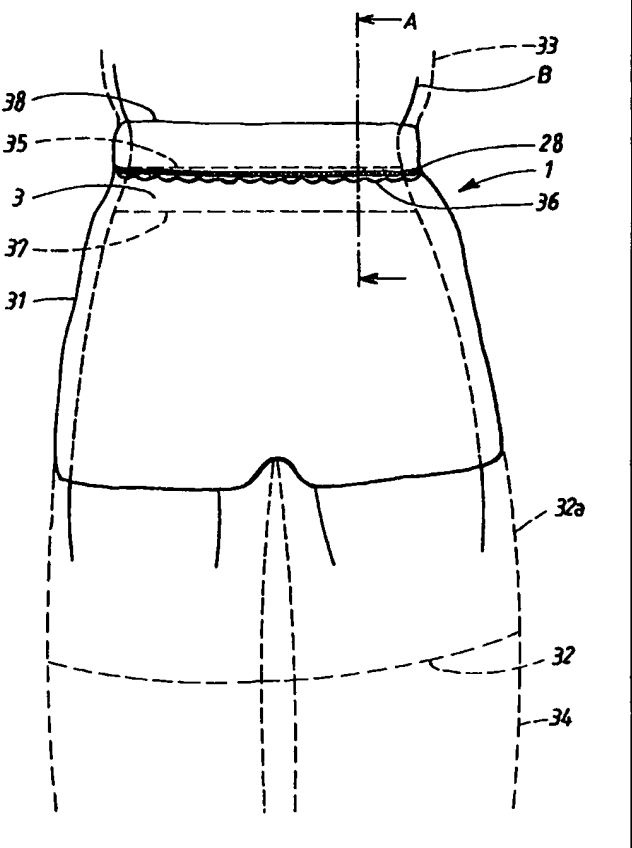


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(21) International Application Number: PCT/SE98/00946 (22) International Filing Date: 20 May 1998 (20.05.98) (30) Priority Data: 9702025-9 29 May 1997 (29.05.97) SE (71) Applicant (for all designated States except US): SCA MÖLNLYCKE AB [SE/SE]; S-405 03 Göteborg (SE). (72) Inventors; and (75) Inventors/Applicants (for US only): RÖNNBERG, Peter [SE/SE]; Råvekarngatan 265, S-431 33 Mölndal (SE). GUSTAFSSON, Anders [SE/SE]; Kofferdalsvägen 5181, S-427 35 Billdal (SE). (74) Agents: GRAUDUMS, Valdis et al.; Albihs Patentbyrå Göteborg AB, P.O. Box 142, S-401 22 Göteborg (SE).		(81) Designated States: AU, JP, MX, NZ, TR, US, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i>
(54) Title: SUPPORT ARRANGEMENT FOR AN ABSORBENT PRODUCT (57) Abstract <p>Support arrangement (1) for an absorbent product. The support arrangement comprises a material strip (3) having first attachment means (8, 9, 18, 20, 27). The first attachment means comprises one part of a releasable fastening means for releasable attachment to a co-operating attachment means (11, 17, 21, 24) on an absorbent product (2, 2a). The first attachment means is in both a front portion and a rear portion of said support arrangement (1). The support arrangement (1) further comprises an article of clothing (31-34) and the material strip (3) is permanently attached to the inside of the article of clothing at the waist region, such that the first attachment means are substantially hidden from view from the side of the article when the article is in its intended position of use on a wearer.</p> 		

The "waist region" of an article of clothing is intended to refer to that part of the article which is intended to be at, or proximate to, the user's waist during normal use. Where the article of clothing has no distinct waistband of its own (i.e. in the case of Fig. 4 or 5 to be described later), then the waist region of the article is the generally upper portion of the article close to the upper edge thereof.

10 The term "substantially hidden from view from the side" is intended to refer to a viewpoint to the support arrangement from any location generally above the lowest level of the support arrangement. Thus, using the example of a skirt whilst being worn, the viewpoint may be any point
15 approximately level with the lower edge of the skirt to a point upwards therefrom.

The "intended position of use" on a wearer or "position of normal use" are intended to refer when the article is fitted correctly on the user as intended. Thus, this is not
20 intended to refer to the case when the article is fitted inside-out or upside down for example. In this regard, the "inside" of any part is intended to mean the part of said item which faces the user in the normal position of use, whereas "outside" refers to the part of said item facing
25 away from the user in the normal position of use. Similarly, the terms "upper, lower, front and back" refer to the relative locations on an article when in its orientation of intended use. Consequently, the term "front portion" of the support arrangement refers to the general
30 portion of the arrangement which is positioned at the front of the user up to the region of the hips and the "back portion" refers to the portion of the arrangement situated at the back of the user up to region of the hips. Typically
35 the front and back portions of the support arrangement are

joined by a seam in the item of clothing on one or both sides.

Brief description of the drawings:

5 The invention will now be explained in more detail with reference to certain non-limiting embodiments thereof and with the aid of the accompanying drawings in which:

10 Fig. 1 is a frontal view of one embodiment of a support arrangement according to the invention, when fitted to a user.

Fig. 2 to Fig. 10
15 show various cross-sectional embodiments of the upper portion of support arrangements according to the invention, as seen along line A-A in Fig. 1.

20 Fig. 11 shows an alternative placement and arrangement of material strips with fastening means in a support arrangement according to the invention.

25 Fig. 12 shows a further alternative placement of material strips with fastening means, also combined with an absorbent product fitted inside a support arrangement in accordance with the invention.

30 Fig. 13 shows a still further alternative placement and arrangement of material strips and fastening means according to the invention.

35 Fig. 14 shows an embodiment having material strips with fastening means similar to that in Fig. 12 and further shows the support arrangement in the form of a pair of shorts with an openable waistband and fly.

Fig. 15 shows an absorbent product suitable for use in the support arrangement of the invention.

5 Fig. 16 Shows an alternative form of absorbent product for use with the support arrangement of the invention.

Detailed description of preferred embodiments:

10 Fig. 1 shows a view, from the front, of a person "B" wearing a support arrangement 1 in accordance with the invention, wherein the article of clothing forming part of said support arrangement is in the form of a pair of shorts 31. The shorts have a waistband extending all the way around the arrangement from an upper edge 38 of the shorts 31 to a lower edge 36 beneath. The lower edge 36 of the
15 waistband is determined, in this particular embodiment, by the extent of the elastic element 29 (see Fig. 2).

20 Fig. 1 also shows, in dashed lines, alternative articles of clothing which may be used with the invention. Thus, line 32 denotes the outline of the lower edge of a skirt, the sides of the skirt extending along lines 32a upwardly to the waistband. Similarly, the line 34 denotes the outline of a pair of trousers. The line 33 is intended to denote the general outline of a dress, following lines 32 and 32a
25 for example and extending above the waist band.

30 The support arrangement is designed to be reusable, preferably many times. Additionally, the support arrangement (which includes the article of clothing) is also designed to be able to be worn without an absorbent garment when one is not needed or desired. Thus a high quality material can be used for the article of clothing, since the article will not normally be disposed of after only one use.

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Inside the article of clothing, and attached thereto, is at least one strip of material 3. In the embodiment of Fig. 1 the material strip has an upper edge 35 and a lower edge 37. This strip of material 3 is inside the article of clothing and is permanently attached at line 28 (which may for example be a continuous or intermittent attachment line, or even have connections at different levels). Attachment line 28 is positioned at the waist region of the article of clothing. In this embodiment, a single strip of material 3 extends all the way around the waist region. And is attached by a line 28 all the way around. Thus the strip is present both in the front portion and the rear portion of the support arrangement. The strip itself may also be elasticated and thus be fitted, at least over part of its height, closely around the user's waist region as shown in Fig. 1.

Attachment line 28 is a line of permanent attachment between the shorts 31 and the material strip 3. The material strip is not normally attached to the article of clothing at any further point below the line of attachment 28 and may thus freely drape downwardly (see e.g. Figures 2 to 10). To maintain the position of the strip 3 with respect to the item of clothing and to stop it wrinkling or rolling up, it is however possible to provide one or more fixing or tacking points proximate the bottom edge 37 and the corresponding location on the item of clothing somewhere in the hip regions thereof.

The strip 3 is preferably formed by a single strip of non-woven PP material having a surface suitable for the attachment of the hook part of a hook and loop type attachment means. In this way the single material strip forms a type of single piece internal belt attached to the article of clothing, said belt having a continuous surface of loop material of a hook and loop type releasable

fastening means, which surface is available for the attachment of a corresponding hook part positioned on an absorbent product. A cross-sectional view of such an arrangement is shown in Fig. 2. A reusable belt of this
5 general type is known per se from the aforementioned US-A-4 964 860 for example.

Thus, the support arrangement so-described comprises the article of clothing combined with the material strip 3. In
10 this case the material strip itself has one part of the releasable fastening means integrally thereon due to the choice of material. In the position shown in Fig. 1, the support arrangement is ready for the attachment thereto of an absorbent product 2 (such as that shown in Fig. 15 for
15 example). The absorbent product 2 in Fig. 15 will be explained in more detail below, but for explaining its attachment to the support arrangement it suffices here to state that it comprises four hook material patches 11, one at each corner, which are releasably affixed to the
20 material strip 3 on the inside of, and at the front and the back of, the support arrangement 1.

The cross-section in Fig. 2 shows, on the left hand side, the material layer of the shorts 31, having an elasticated
25 material 29 integrated therein at said waistband. Attached thereto by means of a stitched joint 28 is at least one material strip 3. Below the line of attachment 28, the strip 3 is able to drape freely downwardly, although it has been shown angled inwardly for reasons of clarity. The
30 attachment of the strip 3 (or belt if the strip is continuous) is such that the upper edge 38 of the shorts is above the upper edge 35 of the material strip 3 and the lower edge of the shorts 31 is well below the lower edge of the strip 3. Thus, when the support arrangement is worn,
35 the support arrangement will appear from the outside to be an entirely ordinary article of clothing, since when viewed

from the side the attachment means are substantially hidden from view from at least the side thereof. Even when the user's article of clothing sags, the belt (material strip 3) will move down correspondingly at the attachment line 28 and thus the belt will not become visible. In this way, there is no requirement to choose a garment-like belt material for the strip or trying to match the colour of the article of clothing to that of the material strip 3.

10 The material strip 3 has an inside surface 8 and an outside surface 9. Either the inside surface 8 or the outside surface 9, or both, may form one part of the releasable attachment means, or one part of the releasable attachment means may be affixed thereto. In Fig. 2 the strip of material 3 is formed as a non-woven belt. The other part 11 (second attachment means) of a releasable attachment means is attached to one end 10, 10' of a diaper. In Fig. 2 the patch 11 is positioned on the impermeable backsheet of the absorbent product and is thus intended to be attached to the inside surface 8 of the material strip 3.

As will be clear, the absorbent product must have corresponding fastening means attached in the front portion and the back portion of the support arrangement such that it may be supported at either end 10, 10' (see Fig. 15).

In Fig. 3, the second attachment means 11 (e.g. made from hook-type material) is attached to the top sheet (i.e. facing or bodyside face of the absorbent garment) and thus is intended to be attached to the outside surface 9 of the material strip 3 as shown. The methods of performing attachment to the support arrangement will be explained later.

35 Fig. 2 also shows an alternative configuration of the belt and waist region of the clothing article. The upper edge 38

of the shorts 31 is positioned at substantially the same height as the upper edge of the material piece 3. Two permanent attachment lines or zones 28, 30 have been used in this embodiment; more or less attachment lines or zones can however be used. Although the upper edge 38 is partially visible, it will move together with the shorts material and thus the support arrangement will be perceived as a normal garment. Even when the top of the shorts is in view, the material strip 3 will merely be perceived as some type of lining material.

No elastication is depicted in any of the embodiments of Fig. 3 to 10. However elastication may be provided in either the material of the article of clothing (e.g. the shorts 31) or the material strip 3 if desired. Elastication need not be provided around the whole waist, since only small portions need be elasticated. Elastication may also be replaced or supplemented by a cord fastener in the waistband or even by an external waist belt for example. However, where elastication or other tightening means is provided in either only the strip 3 or only in the article of clothing, it will be apparent that only one elastication force is experienced by the body around the waist, compared to two separate forces from a separate belt and separate article of clothing as used in the prior art. Thus the comfort of the support arrangement is improved compared to the prior art.

In the embodiment of Fig. 4, the material strip 3 has been folded over the upper waist region of the article of the shorts 31 and secured by a permanent stitching line 28. Thus the material strip (in this case preferably continuous) will form the waistband of the support arrangement.

A similar arrangement to Fig. 4 is shown in Fig. 5, whereby the outside surface material strip is arranged to be either inside or substantially flush (in part thereof) with the shorts 31.

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In both the arrangements of Figs. 4 and 5, the material strip 3 is firmly attached to the article of clothing and thus will generally appear as a normal article of clothing. However, since the material of the belt might not properly match the material of the clothing article, appropriate colouring may produce a more desirable appearance.

10

Fig. 6 shows an arrangement similar to Fig. 3 with a modification of the releasable attachment means. In this embodiment, the first attachment means part of the releasable attachment means is formed by a patch of hook material 13 (or loop material respectively) on the outside surface of material strip 3. This cooperates with a second attachment means 14 of loop material (or hook material respectively) on one end 15 of an absorbent product 2.

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Figs. 7 to 9 show alternative releasable mechanical fastening means.

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Fig. 7 comprises a button 18 and button-hole 17 arrangement. In this embodiment the button is attached by stitching 19 in the lower part of material strip 3 and the button hole is formed in a part 16 of the disposable absorbent product. Although the arrangement could be reversed, the button being attached to the reusable item is more economic. The button 18 is on the outside of the material strip 3 facing away from the wearer for reasons of comfort and ease of fitting.

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In Fig. 8 a stud or rivet-type two part mechanical connector is illustrated, the female part 20 being attached

to the strip 3 proximate its lower edge and the male part 21 being attached to an end part 22 of an absorbent product.

5 Fig. 9 shows a two part clip fastening arrangement where each part is a moulded flexible plastics element. The first part on the strip 3 comprises an integral moulding having an arm 27 spaced slightly from a base 27'. The arm 27 can be pivoted about the base by pressing on integrally moulded
10 lever 26. The second part comprises moulded plastics arm 24 with integral lever portion 24' attached to a portion of the end 23 of a diaper (e.g. by an integral base portion or the like - not shown). The arm 24 has attached at the outer end thereof a projection 25 for cooperation with the
15 projection on the end of arm 27. When both lever portions are pressed, the clip portions on parts 3 and 23 can engage. Release of the clips is performed by pressing both portions again. Other forms of two component fastening systems will be apparent to a skilled man, such as those
20 requiring a mechanical force only to be exerted for releasing the means, but not for attachment. Two component systems require that each material part (in this case parts 23 and 3) is each fitted with one part of the two component system. Thus, merely a clamp device attached to one part
25 which is designed to clamp on to an edge of the material of the other part is not a two component system, but a one component system.

30 In the embodiment of Fig. 10 a further arrangement of the belt and waist region of the article of clothing is shown. Here the upper edge 38 article of clothing 31 is folded around the strip 3 and stitched together.

35 Other possible waist band formations will become apparent to the skilled man.

Fig. 11 shows an alternative embodiment of the invention, in which the at least one material strip 3 is formed as two material strips 4a and 4b, one placed in the back and one in the front portion of the article of clothing. Each of the material strips 4a, 4b has a first attachment means 13 in the form of hook material patches attached to its outer surface. The arrangement is thus similar to that in Fig. 6, with the exception that the upper edge of the material strips 4a, 4b being positioned below the upper edge 38 of the article of clothing.

In Fig. 12, the at least one strip of material 3 is in the form of four strips 5a, 5a', 5b, 5b', two placed at the front and rear of the article of clothing respectively as shown. Each of the strips may for example be formed of a non-woven loop material for engagement with hook patches 14 (see also Fig. 6) on an absorbent product. As can be seen, the absorbent product 2 depicted is attached at the front and the back regions to the attachment means 5a, 5a', 5b, 5b'. The absorbent product may be of any suitable type (see e.g. the types in Fig. 15 and 16) with the correct cooperating attachment means.

Fig. 12 also shows the preferred feature of a readily-openable crutch region in the case of shorts or trousers. In this embodiment buttons 39 joining the back and front parts of the crutch portion along line 40 are used. However other types of crutch opening means may be used such as hook and loop connection types for example, or other types. This openable arrangement greatly facilitates fitting of an absorbent product to the support arrangement according to the invention when the user does not wish to remove the article of clothing itself. This will be explained in more detail below.

In Fig. 13 a further alternative placement of materials strips is shown. Two material strips 6a and 6b are attached around the side portions of the article of clothing with their ends located within the front and rear portions of the article. In this way, four attachment locations are provided for the absorbent product. In order to allow adequate adjustment, the distance "a" between the internal opposed edges of the strips 6a and 6b would typically be of the order of 5 to 25 cm, depending on the product. It must however be ensured that there is sufficient fastening means area of attachment. Thus the strips 6a and 6b will each typically have a length of between 10 and 35 cm and a depth of between 4 and 14 cm for example. The embodiment of Fig. 13 has the further advantage that the attached absorbent product exerts opposed forces on either end of each strip 6a and 6b which helps to stabilise the strips into an extended and thus more comfortable position on the body.

In the embodiment of Fig. 14, four strips 7a, 7b, 7a' and 7b' are used. In this embodiment each strip is provided with its own patch of first attachment means, e.g. means 13 as shown in Fig. 6. Additionally, the shorts are depicted as having a fly portion 41 extending into an openable upper waist band portion 42. An openable crutch portion 43 is also provided.

As will be apparent from Fig. 12 for example, the support arrangement of the invention is adapted to support an absorbent article by attaching its outer ends 10, 10', preferably at four corners thereof. For this purpose, and to provide adjustability in positioning of the product, the first and or second attachment means should extend over a sufficient distance so as to allow adjustment a few centimetres upwards or downwards. In the case where the material of the material strip 3 forms the attachment surface, such as with a non-woven loop material (see e.g.

Fig. 1 and 2), the width of the draped portion of the strip (i.e. below line 28) is preferably between 6 and 12 cm. Other dimensions may also be used however.

5 For fitting an absorbent product to the support arrangement worn by a user, the user can do this without removing or undoing the support arrangement as long as the article of clothing has an openable, or open, crutch region. In the case of a skirt or dress no special opening arrangement is
10 required of course since the lower part is already open. Thus, taking first the example of a skirt support arrangement fitted to a user, and a connection type as in Fig. 3, the user first lifts the skirt from the lower edge upwardly so as to reveal the outside surface 9 of the strip
15 3. The user takes an absorbent product such as that in Fig. 15 and fits each of tabs 11 to surface 9 at the rear which is fairly easily accomplished if the length of surface 9 at the rear of the support arrangement is adequately long (6 to 14 cm for example). With this attachment at one end 10',
20 the absorbent product can be stretched out through the user's legs and then attached at the front waist region with the desired amount of tension. The skirt then merely needs to be lowered back into place.

25 The desired amount of tension can be used for providing a good fit for the leg opening elasticated regions 44 and/or for opening-out standing gathers depicted generally at 12. Standing gathers are known per se in the art (see e.g. EP-A-098 512). Thus the advantage of being able to use
30 standing gathers is maintained by this invention, whereas the advantage is lost in the case of prior art articles where the core-containing element of a two-piece product is inserted into underwear and the underwear relied upon to hold the absorbent product in place against the body.

The article of clothing waistband (with integrated material strip 3) supports the absorbent product. This provides significant advantages compared to separate waist belts (e.g. as in US-A- 4 964 860) since adjustment of a sagging
5 diaper can be performed discretely merely by adjusting the waist band of the article of clothing itself, since this is permanently attached thereto. This reduces the possibility of embarrassment for the wearer. Moreover if an article of clothing does move down on the body, this movement will not
10 reveal the upper portions or edges of an attachment belt fitted to the body since the material strip 3 (acting as the attachment belt) will move down at the same time.

A further advantage achieved by the movement of the article
15 of clothing and the absorbent product together is that the article of clothing always protects the absorbent product from abrasion, since the upper edges or the lower parts of the absorbent product sheets are not exposed outside the article of clothing.

Furthermore, due to the fact that the article of clothing
20 of the support arrangement does not need to be fully removed when fitting an absorbent product, the time taken for fitting or changing an absorbent product can be reduced and there is also less danger of the user's article of
25 clothing becoming dirty as a result of clothing removal when the clothing items may fall down on to floors that are dirty (e.g. in toilets). Additionally, by removal of a soiled absorbent product from below (by adopting the fitting steps in reverse order), there is little danger of
30 soiling the article of clothing itself when actually withdrawing the absorbent product. This can be compared to removing a soiled diaper through the top of the article of clothing whereby not only does the clothing article have to
35 be lowered from the waist, but also there is a risk of

bodily exudate being released or spilled from the diaper onto the clothing item.

For users wearing shorts and not a skirt or dress, a
5 similar convenient fitting and removal possibility can be obtained if the crutch region is made openable as in Fig. 12 for example. The user merely has to undo the fastening arrangement and draw up the front and rear part of the shorts to gain access in the same way as with a skirt. With
10 longer trousers additional opening means may be required such as a fly 41 and openable waist band 42 such that the opening allowed by the crutch fastening arrangement creates enough space for accessing the fastening means and also for removal of an absorbent product therefrom.

15 Whatever the article of clothing chosen, the article can be made to appear quite normal from the outside and indeed would be normal without the strips of material 3 which are specially constructed or adapted to be a part of releasable attachment means and fitted in a specific way. This allows
20 the support arrangement also to be worn by non-incontinence sufferers of course. Due to the re-usability of the support arrangement, use of expensive materials is economically possible.

25 As will be apparent from the foregoing, the present invention also allows the possibility of the absorbent product to be fitted from above, or changed with the article of clothing removed or lowered, in addition to the method described above. Such can be made easier with a
30 releasable connection arrangement between the absorbent product and the support arrangement of the type shown in Fig. 2 for example.

35 Thus, the support arrangement of the invention, and the combination thereof with suitable absorbent products,

offers many advantages to incontinence sufferers which help to reduce embarrassment and ease fitting and removal of absorbent products.

- 5 Examples of absorbent garments suitable for use with the support arrangement of the invention are shown in Fig. 15 and Fig. 16.

10 The absorbent garment of Fig. 15 comprises a top pervious sheet 46 (visible side in Fig. 15) and an impervious backsheet 47, with an absorbent core 45 therebetween. Leg opening elastics 44 may be integrated into the product and/or standing gather arrangements 12 which generally run in line with, the central longitudinal axis X-X of the
15 absorbent product, as shown. Second attachment means 11 are preferably provided at four or more separate locations (at each corner) on the absorbent product on the top sheet side of the product, at locations proximate (i.e. within one to three centimetres, for example) of the longitudinal side
20 edges 53, 54 of the product and with a similar proximity to the end edges 10 and 10'. The attachment means 11 may however be affixed to the upper side of the backsheet 47, for example by making this larger than the top sheet 46. This may be of advantage to prevent tearing since
25 backsheets are generally more durable than permeable top sheets.

30 Further different arrangements of the second attachment means can be used and these will be readily apparent to a skilled man. A diaper construction of the general type shown in Fig. 15 is already generally known in the art and the material selections used may vary widely. The absorbent product must however be specially adapted with second fastening means which co-operate with the first fastening
35 means of the at least one material strip 3 in the support arrangement.

As will also be clear, the length of absorbent product or fitment thereof which is suitable for use with the support arrangement should also be chosen such that the article of clothing will substantially hide the absorbent product when fitted, from view from the side when the article is in its intended position of use. With shorts or trousers this presents no problem since the absorbent product is enclosed. This is important to avoid the absorbent article being seen, since with the invention no separate adjustment of the belt (material strip 3) with respect to the article of clothing is intended.

The diaper shown in Fig. 16 is merely one example of an alternative type to that in Fig. 16 and instead uses a central absorbent structure of any suitable type attached to four bands of material 48, 49, two at either end of the absorbent product. Each end of the bands 48, 49 is provided with a second attachment means 51, 52 of suitable material or construction (see examples in Figs. 2 to 10). With this embodiment, where the attachment means 51, 52 are part of a hook and loop connection type for use in the arrangement of Fig. 2 or Fig. 3 for example, the bands may be turned along their length to allow fitting to either the inside 8 or outside 9 of the material.

Although the use of mechanical fastening means is most suitable, the use of adhesive tape fastening means could be imagined, with for example an adhesive second fastening means on the absorbent product cooperating with an appropriate durable and smooth surface on the support arrangement (e.g. a durable smooth plastics film attached to a material strip 3).

Nevertheless, whichever cooperating arrangement is to be used, it is important that the connection force between the first and second fastening means be sufficient to maintain

safe positioning of the absorbent garment on the user . At the same time the force should still be low enough to allow removal without excessive force. Suitable ranges for the connection forces when two-part peelable connections are used (e.g. hook and loop type connections) would be with peel strengths between 0.1 and 2.0 Ncm⁻¹ and shear strengths greater than about 3 Ncm² up to 20 Ncm². The choice of appropriate peel and shear strengths can be chosen by the skilled man.

10

Although the invention has been described above with reference to several preferred embodiments thereof, the scope of the invention is not limited thereto but is instead defined by the full scope of the appended claims.

15

For instance, the articles of clothing may be provided with opening arrangements allowing them to be opened completely along one or more sides and/or down the rear portions thereof.

5

CLAIMS

1. Support arrangement (1) for an absorbent product (2, 2a) such as a diaper, wherein said support arrangement is adapted for encircling a user's waist and comprises at least one material strip (3) having first attachment means (8, 9), said first attachment means comprising one part of a hook and loop type releasable mechanical fastening means for releasable attachment to a co-operating attachment means (11; 14) positioned on said absorbent product (2, 2a), said first attachment means being present in both a front portion and a rear portion of said support arrangement, characterized in that said support arrangement further comprises an article of clothing selected from the group of articles having a waist region and consisting of shorts (31), trousers (34), skirt (32) and dress (33), and in that said at least one material strip (3) is permanently attached (28) to the inside of said article of clothing at said waist region, such that the first attachment means are substantially hidden from view from the side of the article when the article is in its intended position of use on a wearer.

2. Support arrangement (1) for an absorbent product (2) such as a diaper, wherein said support arrangement is adapted for encircling a user's waist and comprises at least one material strip (3) having first attachment means, said first attachment means (18, 20, 27) comprising one part of a releasable mechanical fastening means from the group consisting of button and hole fasteners (17, 18), press-stud fasteners (20, 21), cooperating two-part clip fasteners (27, 24) and other two component fastening systems, for releasable attachment to a co-operating attachment means (17, 21, 24) positioned on said absorbent product (2, 2a), said first attachment means being present

in both a front portion and a rear portion of said support arrangement, **characterized in that** said support arrangement further comprises an article of clothing selected from the group of articles having a waist region and consisting of shorts (31), trousers (34), skirt (32) and dress (33), and in that said at least one material strip (3) is permanently attached (28) to the inside of said article of clothing at said waist region, such that the first attachment means (18, 20, 27) are hidden from view from the side of the article when the article is in its intended position of use on a wearer.

3. Support arrangement according to claim 1 or claim 2, **characterized in that** said at least one material strip (3) is a single piece belt extending around the waist region of the article of clothing.

4. Support arrangement according to claim 1 or claim 2, **characterized in that** said at least one material strip is constituted by two or more strips (4a, 4b; 5a, 5a', 5b, 5b', 6a, 6b, 7a, 7a', 7b, 7b') attached on the inside of said article of clothing, each of said strips being formed with a first releasable attachment means (8, 9, 13) and each of said strips permanently attached (28) to the inside of said article of clothing at said waist region, such that the first attachment means on each of said strips is hidden from view when the article is in its intended position of use on a wearer.

5. Support arrangement according to claim 4, **characterized in that** said at least one material strip (3) comprises two materials strips (6a, 6b), positioned on opposite side portions of the article of clothing, said two strips thus being separated at the front and rear portions of said support arrangement.

6. Support arrangement according to any one of claims 1 or 3 to 5, **characterized in that** the first attachment means comprises non-woven material, to which a hook element fastening means of said hook and loop type releasable fastening means can be attached.

7. Support arrangement according to claim 6, **characterized in that** said at least one material strip (3) comprises a non-woven material as its outer surface to thereby itself form said first attachment means.

8. Support arrangement according to any one of the preceding claims, **characterized in that** said at least one material strip is elasticated, the attachment of said at least one elasticated material strip to said waist region thereby forming an elasticated waist region for said support arrangement.

9. Support arrangement according to any one of the preceding claims, **characterized in that** said at least one material strip is attached to said article of clothing such that an area of said at least one strip, from the lower edge (37) thereof up to the location of permanent attachment (28, 30) of said at least one strip to said article of clothing, forms a zone of non-attachment to said article of clothing, thus allowing said area to drape freely from said location of permanent attachment (28, 30), said first attachment means being formed on a side of said at least one strip which constitutes the side (8) facing away from a user when the support arrangement (1) is in its intended position of use on a wearer.

10. Support arrangement according to any one of the preceding claims, **characterized in that** said article of clothing has a crutch region, and in that said article has a releasable fastening means (39, 40, 43) in said crutch

region for releasably attaching together a plurality of parts forming said crutch region to thereby provide a wide opening in said article through which said first attachment means can be accessed.

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11. Support arrangement according to any one of the preceding claims, **characterized in that** said article of clothing has a waist region with an upper edge (38), and said at least one material strip (3) has an upper edge (35), said upper edge of said article of clothing being positioned above the upper edge of said at least one material strip (3).

12. Support arrangement according to any one of claims 1 to 10, **characterized in that** said article of clothing has a waist region with an upper edge (38), and said at least one material strip (3) is elasticated and has an upper edge (35), said upper edge of said article of clothing being positioned below said upper edge (38) of said at least one material strip, such that the support arrangement has an elasticated waist band formed by virtue of the elasticity of said elasticated material strip (3) alone.

13. Support arrangement according to any one of claims 1 to 10, **characterized in that** said article of clothing has a waist region with an upper edge (38), and said at least one material strip has an upper edge (35), said upper edge of said article of clothing being positioned substantially at the same level as the upper edge of said at least one material strip.

14. Support arrangement according to any one of the preceding claims, **characterized in that** said support arrangement comprises a waist opening arrangement (42) therein.

15. Combination of a support arrangement (1) for an absorbent product such as a diaper, and said absorbent product (2), 2a), wherein said support arrangement is adapted for encircling a user's waist and comprises at least one material strip having first attachment means (8, 9, 18, 20, 27) said first attachment means comprising one part of a releasable fastening means, and wherein said absorbent product (2, 2a) has second attachment means (11, 14, 17, 21, 24, 51, 52) positioned thereon for cooperating for releasable fastening with said first attachment means (8, 9, 18, 20, 27), said first attachment means being present in both a front portion and a rear portion of said support arrangement, **characterized in that** said support arrangement further comprises an article of clothing selected from the group of articles having a waist region and consisting of shorts (31), trousers (34), skirt (32) and dress (33), and in that said at least one material strip (3) is permanently attached (28, 30) to the inside of said article of clothing at said waist region, such that the first attachment means and the absorbent product are substantially hidden from view from the side when the article is in its intended position of use on a wearer.

16. Combination as claimed in claim 15, **characterized in that** said support arrangement (1) is formed in accordance with any one of claims 1 to 15.

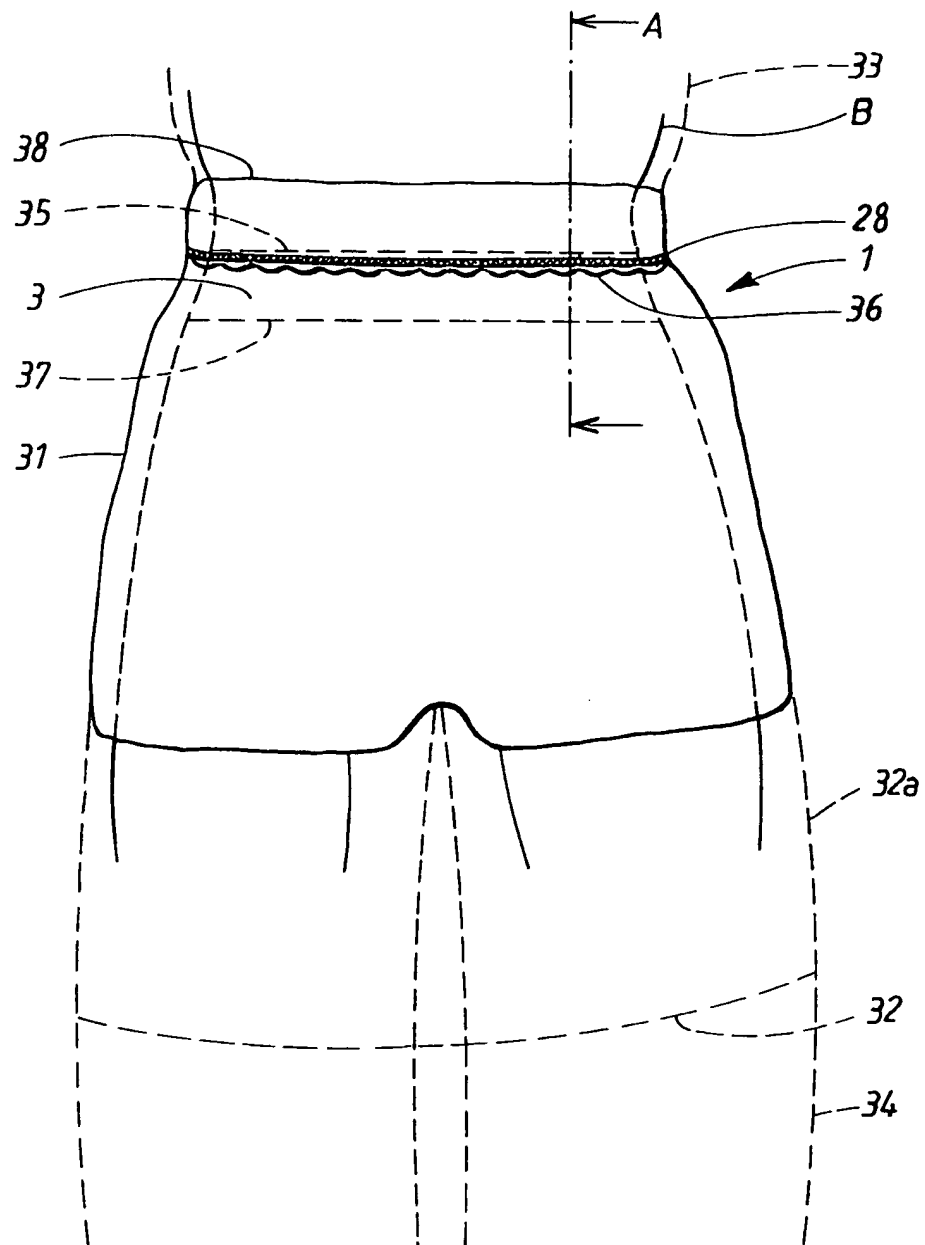
17. Combination according to claim 15 or claim 16, **characterized in that** the absorbent product (2) of said combination has two longitudinal edges and two ends (10, 10a) and in that it comprises a top sheet (46) of fluid permeable material, a back sheet (47) of fluid impermeable material and an absorbent core (45) therebetween, said absorbent product having second attachment means (11, 51, 52) at each end of said product, and in that said second attachment means (11, 14, 17, 21, 24, 51, 52) are provided

at each end (10, 10') of said absorbent product and are positioned proximate to each of said longitudinal edges (53, 54) and each end (10, 10') of said product.

- 5 18. Combination according to any one of claims 15 to 17,
characterized in that said absorbent product is provided
with standing gathers (12) running generally in line with
said longitudinal edges (53, 54) and spaced inwardly
therefrom towards a central longitudinal axis (X-X) of said
10 absorbent product (2, 2a).

19. Combination according to any one of claims 15 to 18,
characterized in that said absorbent product is provided
with elasticated leg opening portions (44).

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FIG. 1

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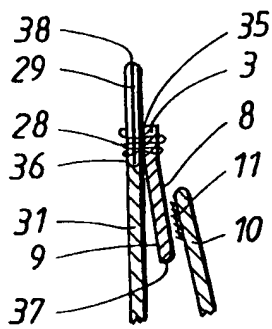


FIG. 2

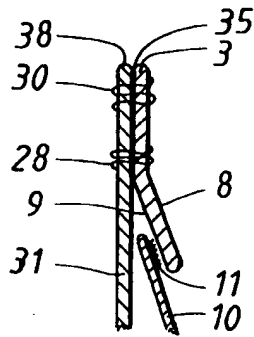


FIG. 3

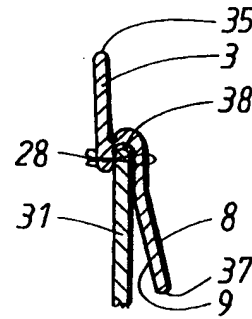


FIG. 4

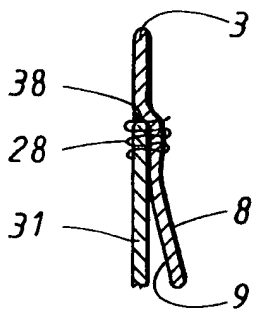


FIG. 5

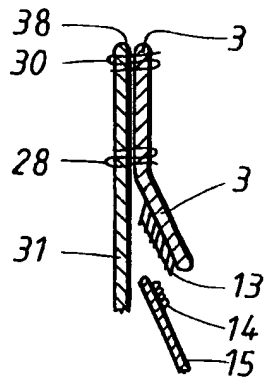


FIG. 6

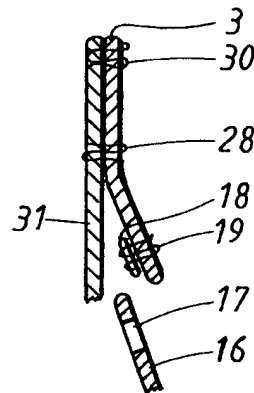


FIG. 7

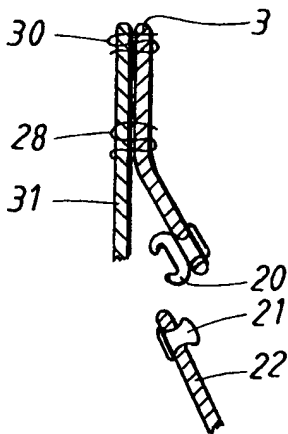


FIG. 8

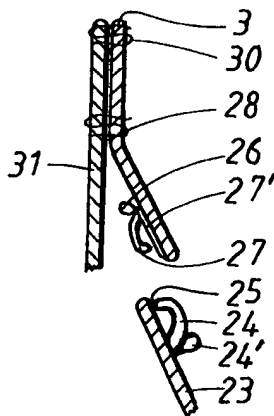


FIG. 9

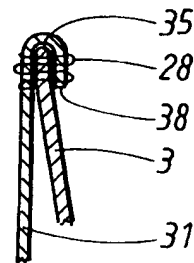


FIG. 10

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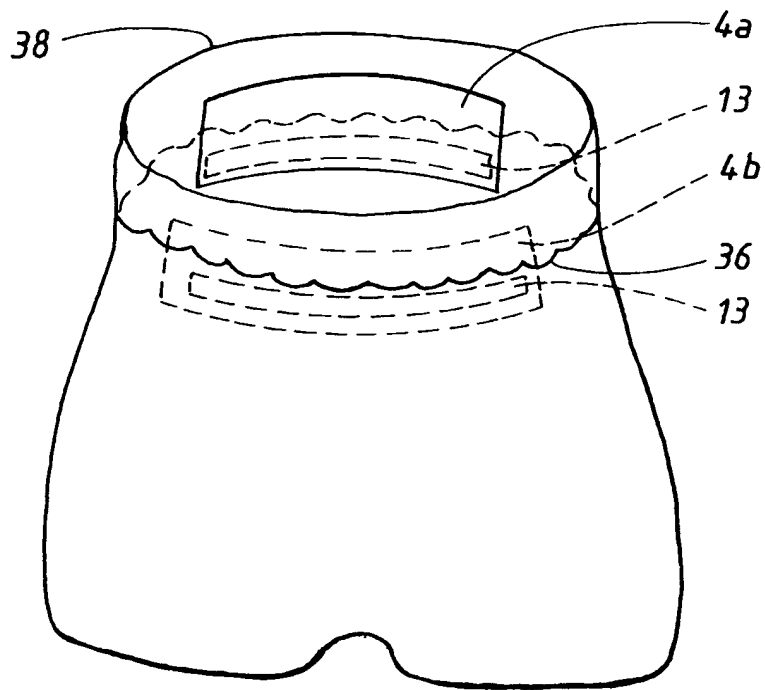


FIG. 11

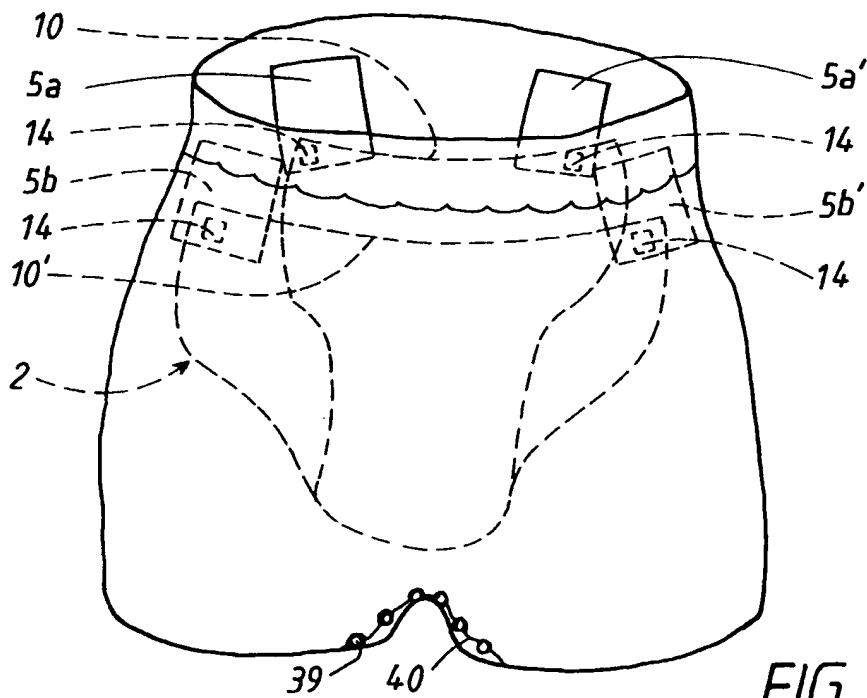


FIG. 12

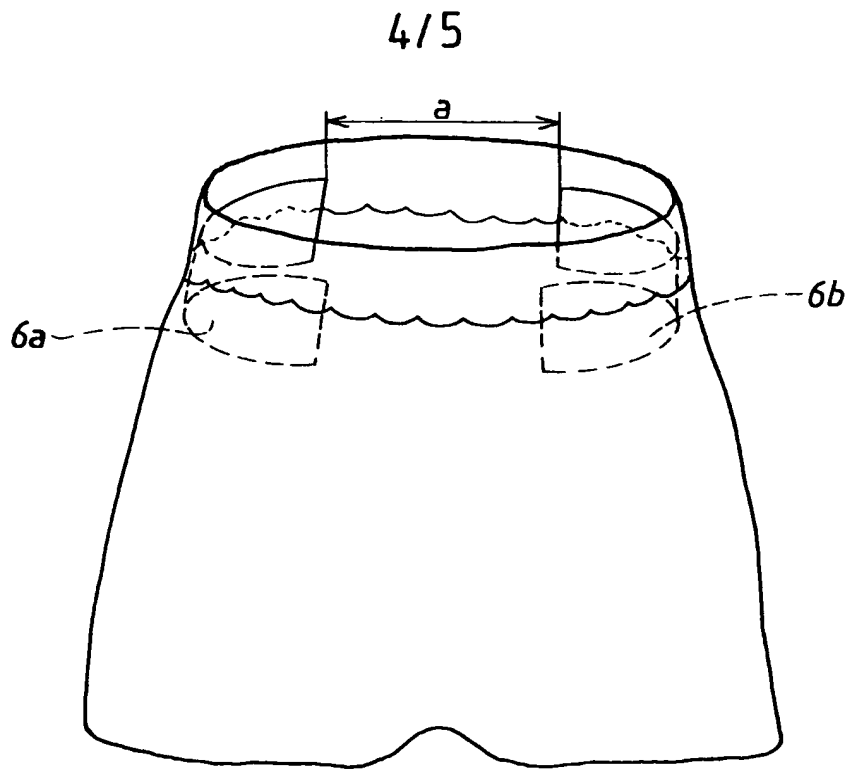


FIG. 13

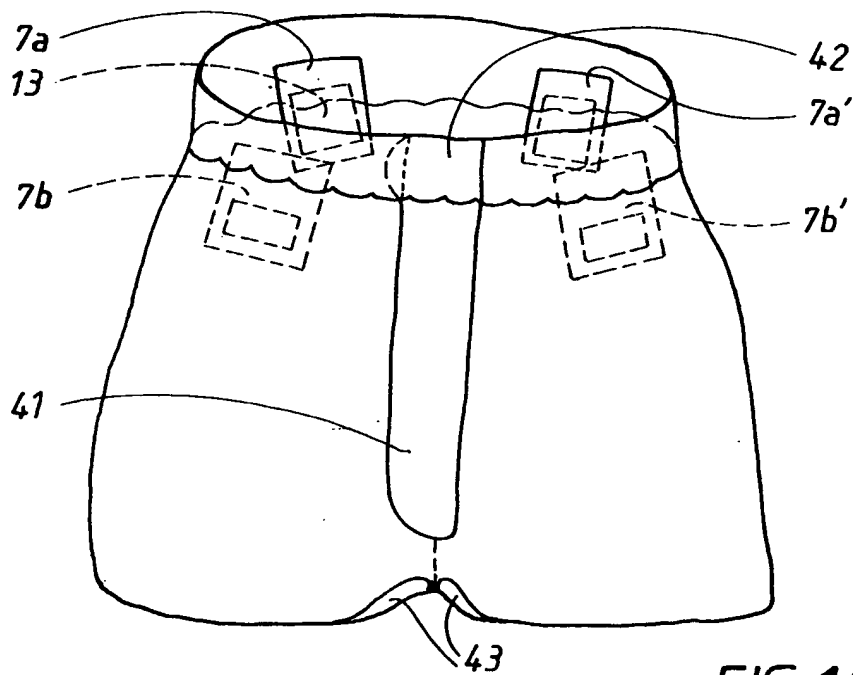


FIG. 14

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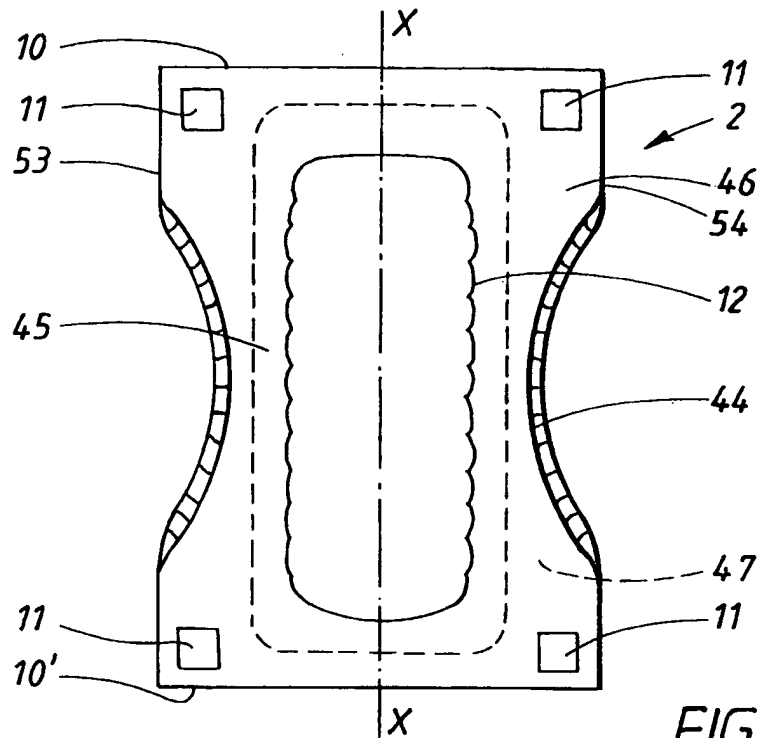


FIG. 15

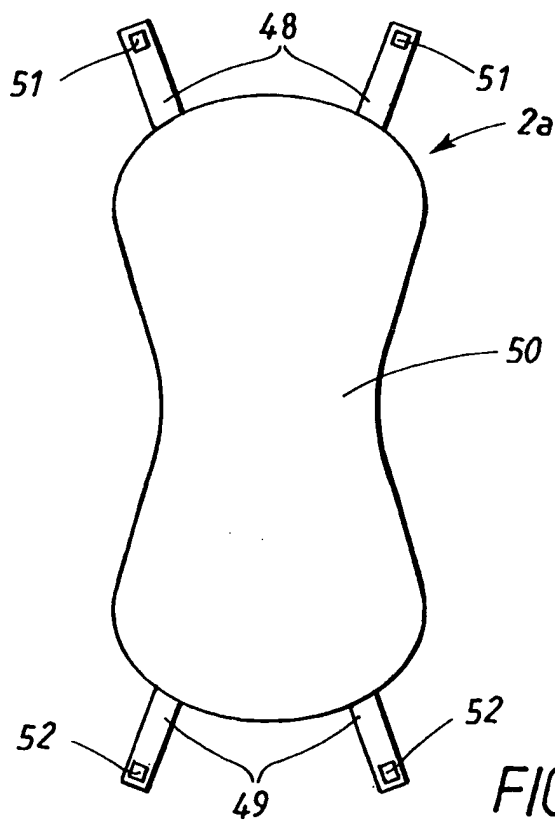


FIG. 16

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 98/00946

A. CLASSIFICATION OF SUBJECT MATTER

IPC6: A61F 13/72

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC6: A61F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 5669902 A (SILVILICH), 23 Sept 1997 (23.09.97), column 2, line 32 - line 34; column 2, line 65 - column 3, line 3, figures 2,3, abstract --	1,2,4-8,11, 13-19
Y	US 4280230 A (LAFLEUR), 28 July 1981 (28.07.81), column 1, line 51 - column 2, line 11 --	1,2,4-8,11, 13,15-19
Y	US 2428881 A (J.J. KISPert), 14 October 1947 (14.10.47), column 3, line 36 - line 39, figure 1 -- -----	2,4,5,8,11, 14-18

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

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Date of the actual completion of the international search

1 Sept 1998

Date of mailing of the international search report

07-09-1998

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INTERNATIONAL SEARCH REPORT

Information on patent family members

27/07/98

International application No.

PCT/SE 98/00946

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 5669902 A	23/09/97	CA 2197147 A	25/12/97
US 4280230 A	28/07/81	NONE	
US 2428881 A	14/10/47	NONE	